

Inf June 2 - TC

Work Order ID 58710

May 17, 2010 1:30:11 PM



Page 1

Item ID: D412-760-211

Revision ID:

Item Name: Baggage Compartment Protector

Start Date: 5/18/10 Start Qty: 4.00

Required Date: 5/28/10 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Run Start



Stop



Approvals:

Process Plan:

W

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-760

D

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-760-211
CHG 001

0.00

Solorbs

10/05/20

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/05/18

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Solorbs

(74)

Work Order ID 58710



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May 17, 2010 1:30:11 PM

Item ID: D412-760-211

Accept



Setup Start



Revision ID:

Stop



Item Name: Baggage Compartment Protector

Start Date: 5/18/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 4.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-211

Location: Draft
PPP rev: _____

[Handwritten signature]

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

[Handwritten signature]

C2 10/5/26

Picklist Print

May 17, 2010 1:30:08 PM

Page 2

Work Order ID: 58710

Parent Item: D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 5/18/10

Required Date: 5/28/10

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D3876-13		Manufactured	No			110	Each	0.0000	1			
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Protector - Door												
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D3952-1		Manufactured	No			110	Each	19.0000	1			
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Placard												
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Qty	Qty	Qty	Qty	Qty	Part Number	Description
011	013	011	013	011		
X	X				D412-760-011	CABIN FLOOR PROTECTOR KIT
					D412-760-013	CABIN FLOOR PROTECTOR KIT
					D412-760-015	CABIN FLOOR PROTECTOR KIT
					D412-760-017	CABIN FLOOR PROTECTOR KIT
					D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
				X	D412-760-211	BAGGAGE COVERMENT PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
					D3574-5	CABIN FLOOR PROTECTOR
					D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
					D3575-5	CABIN FLOOR PROTECTOR
					D3575-6	CABIN FLOOR PROTECTOR
					D3788-1	CABIN FLOOR PROTECTOR
					D3788-2	CABIN FLOOR PROTECTOR
					D3788-3	CABIN FLOOR PROTECTOR
					D3788-4	CABIN FLOOR PROTECTOR
6	4				D3580-1	JOGGLE BRACKET
14	40			36	D3628-1	CUPPED WASHER
6	3				D3628-2	CUPPED WASHER
				1	D3673-1	RH FORWARD WALL PROTECTOR
				1	D3673-3	FORWARD WALL PROTECTOR
				1	D3676-5	LH WALL PROTECTOR
				1	D3676-7	AFT WALL PROTECTOR
				1	D3676-9	RH AFT WALL PROTECTOR
				1	D3676-11	FLOOR PROTECTOR
				1	D3676-13	DOOR PROTECTOR
				1	D3933-1	LH AFT CABIN WALL PROTECTOR
				1	D3933-2	RH AFT CABIN WALL PROTECTOR
					D3935-1	LH PYLON PROTECTOR
					D3935-2	RH PYLON PROTECTOR
				1	D3935-3	LH PYLON PROTECTOR
				1	D3935-4	RH PYLON PROTECTOR
				14	D3942-1	ANGLE
				10	D3942-3	CLIP
				1	D3952-1	PLACARD
				36	60-004-2-6	INSERT
28					AN560JD10	WASHER
12					AN560JD416	WASHER
14					MS24894S54	SCREW
6					MS24894S100	SCREW
				36	MS27039-1-04	SCREW
				4	MS27039-4-10	SCREW
				6	MS27039-4-14	SCREW
				6	MS27039-5-08	SCREW
				8	MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries